

Test Report No. TAOEC2400502705 Date: 22 Apr 2024 Page 1 of 10

Client Name: ANHUI WHYWIN INTERNATIONAL CO., LTD.

Client Address: 5/F PUBLICATION AND MEDIA PLASA, NO. 1118 SHENGQUAN ROAD, HEFEI, ANHUI

PROVINCE, CHINA

Sample Name: PAPER CUPS; PAPER CUPS
The above sample(s) and information were provided by the client.

SGS Job No.: SHP24-005456 - QD

Date of Sample Received: 04 Mar 2024

Testing Period: 04 Mar 2024 - 22 Apr 2024

Test Requested: Selected test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

Result Summary:

Test Requested	Conclusion
Paper and board used in food contact materials and articles, EDQM-Colour	PASS
Fastness (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation-Overall migration	PASS
Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 - Sensorial examination odour and taste test	PASS
Paper and board used in food contact materials and articles, EDQM-Transfer of antimicrobial agents	PASS
(EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation-Specific migration of primary aromatic amine	PASS
(EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation -Specific migration of heavy metal (For Sample ID 001) Paper and board used in food contact materials and articles, EDQM-Specific migration of Lead(For Sample ID 002)	PASS



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Signed for and on behalf of SGS-CSTC Standards Technical Services (Qingdao) Co., Ltd.

Zhang Bo, Justin Approved Signatory

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Test Result(s):

Test Part Description:

Specimen No.	SGS Sample ID	Description	Material
			(claimed by the client)
SN1	TAO24-005027.001	transparent film	PE
SN2	TAO24-005027.002	white paper	PAPER
SN3	TAO24-005027.003	color paper cup	PAPER

Remarks:

- (1) mg/dm² = milligram per square decimeter
- (2) mg/kg = milligram per kilogram
- (3) °C= degree Celsius
- (4) < = less than
- (5) MDL = Method Detection Limit
- (6) ND = Not Detected (< MDL)

Paper and board used in food contact materials and articles, EDQM-Colour Fastness

Test Method: With reference to EN 646: 2018.

Simulant Used	<u>Time</u>	<u>Temperature</u>	Max. Permissible	Result of 002	Conclusion
			<u>Limit</u>		
3% Acetic acid (W/V)	10 min	23±2°C	*	Grade 5	PASS
Simulant Used	<u>Time</u>	<u>Temperature</u>	Max. Permissible	Result of 003	<u>Conclusion</u>
			<u>Limit</u>		
3% Acetic acid (W/V)	10 min	23±2°C	*	Grade 5	PASS

Notes:

- (1) **★=** Grade 5
- (2) Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.
- (3) These tests was subcontracted to SGS Shanghai chemical lab.

(EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation-Overall migration

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and

Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-3:2022 Test methods for overall migration in evaporable simulants



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Simulant Used	<u>Time</u>	<u>Temperature</u>	Max. Permissible	Result of 001	Conclusion
			<u>Limit</u>	Overall migration	
3% Acetic acid (W/V) (First migration)	2.0hr(s)	70°C	10mg/dm²	<3.0mg/dm²	PASS
Area/Volume			-	7.6dm²/kg	

Notes:

- (1) Analytical tolerance of evaporable simulants is 2 mg/dm² or 12 mg/kg. Analytical tolerance of olive oil simulant is 3 mg/dm² or 20 mg/kg.
- (2) Test condition & simulant were specified by client.

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 - Sensorial examination odour and taste test

Test Method: With reference to DIN 10955: 2023.

No. of panelist: 6

Test Item(s)	<u>Limit</u>	<u>002</u>
Test media	-	Distilled water
Test time (hr)	-	2
Temperature (°C)	-	40
Area/volume(dm²/kg)	-	10.0
Sensorial examination odour (Point scale)	2.5	0.0
Sensorial examination taste (Point scale)	2.5	0.0
Conclusion		PASS

Notes:

Intensity scale (rounded at 0.5):

0 - no perceptible difference

1 – just perceptible difference

2 - slight difference 3 - marked difference

4 - strong difference

Paper and board used in food contact materials and articles, EDQM-Transfer of antimicrobial agents

Test Method: With reference to EN 1104: 2018



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Test Item(s) 002 Limit Bacillus subtilis ATCC No. 6633 Absent Aspergillus niger ATCC No.6275 Absent Conclusion **PASS**

Notes:

- (1) \star = Absence of zone inhibition
- (2) Absent denotes absence of Antimicrobic constituents which inhibits the growth of tested bacteria and fungus
- (3) The test was subcontracted to SGS Shanghai chemical lab.

(EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation-Specific migration of primary aromatic amine

Test Method: With reference to EN 13130-1: 2004, analysis was performed by LC-MS-MS.

Sample 001

3% Acetic acid (W/V) Simulant Used:

40 °C 2.0 hr(s) Test Condition:

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Migration times	-	-	-	First
Area/volume	-	dm²/kg	-	6.0
2,4,5-Trimethylaniline(2,4,5-TMA)	0.002	mg/kg	0.002	ND
2,4-Toluenediamine(2,4-TDA)	0.002	mg/kg	0.002	ND
2-Methoxy-5-Methylaniline(2-M-5-MA)	0.002	mg/kg	0.002	ND
3,3'-Dimethylbenzidine(3,3'-DMB)	0.002	mg/kg	0.002	ND
4,4'-Diaminodiphenylether(4,4'-DPE)	0.002	mg/kg	0.002	ND
4,4'-Methylenedianiline(4,4'-MDA)	0.002	mg/kg	0.002	ND
4,4'-Methylenedi-o-toluidine(4,4'-MDoT)	0.002	mg/kg	0.002	ND
4-Aminobiphenyl(4-ABP)	0.002	mg/kg	0.002	ND
4-Chloro-Aniline(4-CA)	0.002	mg/kg	0.002	ND
4-Chloro-o-Toluidine(4-CoT)	0.002	mg/kg	0.002	ND
4-Methoxy-mphenylenediamine(4-M-mPDA)	0.002	mg/kg	0.002	ND
Benzidine(BNZ)	0.002	mg/kg	0.002	ND
o-Anisidine(o-ASD)	0.002	mg/kg	0.002	ND
o-Toluidine(o-T)	0.002	mg/kg	0.002	ND
1,3-phenylenediamine	0.002	mg/kg	0.002	ND
2-naphthylamine	0.002	mg/kg	0.002	ND
o-aminoazotoluene	0.002	mg/kg	0.002	ND



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2-Amino-4-nitrotoluene	0.002	mg/kg 0.	.002 ND
3,3'-dichlorobenzidine	0.002	mg/kg 0.	.002 ND
3,3'-dimethoxybenzidine	0.002	mg/kg 0.	.002 ND
4,4'-methylene-bis-(2-chloro-aniline)	0.002	mg/kg 0.	.002 ND
4,4'-thiodianiline	0.002	mg/kg 0.	.002 ND
4-amino azobenzene	0.002	mg/kg 0.	.002 ND
Primary aromatic amine (other)	0.01	mg/kg	- ND
1,3-Diiminoisoindoline	-	mg/kg 0	0.01 ND
3-Anisidine	-	mg/kg 0.	.002 ND
2-Amino-1-naphthalinesulfonic acid	-	mg/kg 0.	.005 ND
2-Ethoxyaniline	-	mg/kg 0.	.005 ND
5-Chloro-2-methoxylaniline	-	mg/kg 0.	.005 ND
2-Chloraniline	-	mg/kg 0	0.01 ND
4-Toluidine	-	mg/kg 0.	.002 ND
1,4-Phenylenediamine	-	mg/kg 0.	.002 ND
3-Chloroaniline	-	mg/kg 0	0.01 ND
3-Toluidine	-	mg/kg 0.	.002 ND
3-Amino-4-methoxybenzanilide	-	mg/kg 0.	.002 ND
2-Chloro-4-nitroaniline	-	mg/kg 0.	.005 ND
4-Chlor-3-methoxyaniline	-	mg/kg 0.	.005 ND
4-Ethoxyaniline	-	mg/kg 0.	.002 ND
3-Amino-4-methylbenzamide	-	mg/kg 0.	.002 ND
1,5-Diaminonaphthalene	-	mg/kg 0.	.002 ND
4-Aminobenzamide	-	mg/kg 0.	.005 ND
Aniline	-	mg/kg 0.	.002 ND
4-Chlor-2,5-dimethoxyaniline	-	mg/kg 0.	.005 ND
2,4,5-Trichloroaniline	-	mg/kg 0	0.01 ND
5-Amino-6-methylbenzimidazolone	-	mg/kg 0.	.005 ND
2,6- Diaminotoluene	-	mg/kg 0.	.002 ND
2,6-Dimethylaniline (2,6-DMA)	-	mg/kg 0.	.002 ND
4-Aminotoluene-3-sulfonic acid	-	mg/kg 0.	.005 ND
1,2-Phenylendiamine	-	mg/kg 0.	.002 ND
2,4-Dimethylaniline (2,4-DMA)	-	mg/kg 0.	.002 ND
5-Chloro-2-methylaniline	-	mg/kg 0.	.005 ND
2,5-Dichloroaniline	-	mg/kg 0	0.01 ND
2,4-Dinitroaniline	-	mg/kg 0.	.005 ND
2-Methoxy-4-nitroaniline	-	mg/kg 0.	.005 ND
p-Anisidine	-	mg/kg 0.	.002 ND
Dimethyl aminoterephthalate	-	mg/kg 0.	.002 ND
3,4-dichloroaniline	-	mg/kg 0.	.002 ND



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1-Naphthylamine	-	mg/kg	0.002	ND
2-Aminobiphenyl	-	mg/kg	0.002	ND
Butyl Anthranilate	-	mg/kg	0.002	ND
2,4-Diaminodiphenylmethane	-	mg/kg	0.002	ND
2-Amino-5-methylbenzoic acid	-	mg/kg	0.002	ND
Conclusion				PASS

Notes:

- (1) Test condition & simulant were specified by client.
- (2) These tests were subcontracted to SGS Shanghai chemical lab.

(EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation -Specific migration of heavy metal (For Sample ID 001)

Paper and board used in food contact materials and articles, EDQM-Specific migration of Lead(For Sample ID 002)

Test Method: With reference to EN13130-1:2004, analysis was performed by ICP-OES and ICP-MS.

Sample 001

Simulant Used: 3% Acetic acid (W/V)

40 °C 2.0 hr(s) Test Condition:

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Migration times	-	-	-	First
Area/volume	-	dm²/kg	-	6.0
Lead(Pb)	ND	mg/kg	0.01	ND
Aluminium(Al)	1	mg/kg	0.1	ND
Barium (Ba)	1	mg/kg	0.25	ND
Cobalt (Co)	0.05	mg/kg	0.01	ND
Copper (Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	5	ND
Lithium (Li)	0.6	mg/kg	0.1	ND
Manganese(Mn)	0.6	mg/kg	0.1	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel(Ni)	0.02	mg/kg	0.01	ND
Arsenic(As)	ND	mg/kg	0.01	ND
Cadmium(Cd)	ND	mg/kg	0.002	ND
Chromium(Cr)	ND	mg/kg	0.01	ND
Mercury(Hg)	ND	mg/kg	0.01	ND
Antimony(Sb)	0.04	mg/kg	0.01	ND



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Europium (Eu)		-	mg/kg	0.025	ND
Gadolinium(Gd)		-	mg/kg	0.025	ND
Lanthanum(La)		-	mg/kg	0.025	ND
Terbium(Tb)		-	mg/kg	0.025	ND
Europium (Eu)+ Gadolinium(Gd)+ La Terbium(Tb)	antnanum(La)+	0.05	mg/kg	-	ND
Conclusion					PASS

Sample 002

Simulant Used: 3% Acetic acid (W/V)

Test Condition: 40 °C 2.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Migration times	-	-	-	First
Area/volume	-	dm²/kg	-	6.0
Lead(Pb)	ND	mg/kg	0.01	ND
Conclusion				PASS

Notes:

(1) Test condition & simulant were specified by client.

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(2) For Sample ID 002: These tests was subcontracted to SGS Shanghai chemical lab.

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