	Stadsing A/S	Version 0
	Oestre Faelledvej 13 - 9400 Noeresundby	Revision A
	Replaces specification no. 0/A From: n/a Due to: n/a	Date: 2021.05.27
		Page 1 of 2
Code: 27144	Article: clear EU480 cup tulip PP 300ml (SET F) Specification no. clear PP300 Ø95xH112,3	UPC: 5907739664389
Prepared by: UN		Food contact: beverages
Checked by: Dept. Super.	Production Supervisor: Dept. Super.	CE mark: yes
Attachments:	Article drawing: EU480; Nr. Formy	

pic:



I. General arrangement

PACCOR Polska Sp. z o. o. will deliver the article **EU480 cup tulip PP 300ml (SET F)** according to and within the limits of this article specification. Supplier food contact safety declaration will follow.

Basic article characteristics are outlined in the attached article drawing: "EU480". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).

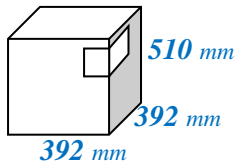


Packaging:

II. Raw material specification

Compounds	Basic composition	Alternative
Name	HOMO PP 100%	Homo PP regrind
Percentage		50%
Name	0%	0%
Percentage		
Name	0%	0,0%
Percentage		

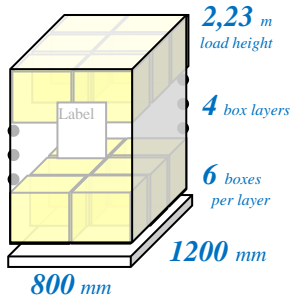
Box inner size:



III. Sheet specification

Parameter	Value	Tolerance
Thickness	0,85 mm	±0,06 mm
Width	725,0 mm	+2/-2 mm
Color*	clear	BWTC
Layers	mono layer	

Palletizing:



IV. Basic article characteristics

Parameter	Value	Tolerance
Length (or Ø)	95, mm	±0,5 mm
Width (or Ø)	95, mm	±0,5 mm
Height	112,3 mm	±0,5 mm
Stacking distance	7,60 mm	±0,2 mm
Weight	5,5 g	±0,4 g
Capacity nominal / brimful	300 / 480 ml	±12,5 ml
Reference*:	EU480 cup tulip PP 300ml (SET F)	

*B – black, W – white, T – transparent, C – any color

Articles in a pile: **50**

Piles in a box: **16**

Articles in a box: **800**

Box inner size: **392x392x510**

Box load gross: **5,23 kg**

Boxes per pallet: **24**

Articles per pallet: **19200**

Pallet height: **2,23 m**

Pallet type: **G300040 one way**

Pallets per truck: **33**

FTL: **633600**

Packaging conditions:

- Wooden pallets, clean, dry

- On pallet top: **film**

- Box liner: **HDPE G380448**

TOREBKA HD 210/660 15µ piwo 300ml E300121

- Labels per pallet sides: **2**

- Corner box label: **yes**

- Customer label: **no**

- Box: **cardboard G300092-PINTO**

V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

VI. Delivery & Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, 10-40°C, RH<85%. Articles good to use within a year from production date, if properly stored.

VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

VIII. Signed approval

H&Q Manager	Buyer Representative:	
Monika Mikulska		
Date: 2021.05.27	Date: 2021.05.27	Date:

- Remarks: **No box layers separation;** - Absorption pads: **no**; weight: **n/a** - Stacking: **A-A** – Sleeve label: **yes**

